SIEMENS



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济南工达捷能科技发展有限公司

西门子暖通空调产品 使用手册



济南工达捷能科技发展有限公司

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SIEMENS 4440

Three-port valves with flange, PN16

VXF41...



Three-port valves with flange, PN16

- Can be used as mixing or diverting valves
- Grey cast iron GG-25
- DN15...150 mm
- k_{vs} 1.9...300 m³/h
- Stroke 20 or 40 mm
- Can be equipped with actuators SQX..., SKD..., SKB... and SKC...

Use

In district heating, heating, ventilating, and air conditioning systems as a control valve for "mixing" or "diverting" function.

For open and closed circuits.

Media

Standard versions with standard stem sealing gland for:

	• •
Cooling water	
Chilled water	
Low temperature hot water	−25 +130 °C
High temperature hot water	
Water with anti-freeze 1) 2)	
Brine 1) 2)	

Special versions with special stem sealing gland for:

High temperature hot water	130 180 °C
Thermo oils	

- 1) Media below 0 °C: ASZ6.5 stem heating element required to prevent freezing of the valve stem in the sealing gland
- 2) Water with anti-freeze and brine: up to max. -10 °C as per DIN 3158 (stress case I) or up to -25 °C as per DIN 3158 (stress case II)

Type summary

Standard version

Туре	DN	k _{vs}	S _v	Δp_{vmax}	
				mixing	diverting
	[mm]	[m ³ /h]		kPa	kPa
VXF41.14 1)	15/10	1,9			
VXF41.15 ¹⁾	15	3	> 50		
VXF41.24 ¹⁾	25/20	5			
VXF41.25 ¹⁾	25	7,5	>100	800	200 ²⁾
VXF41.39 1)	40/32	12	>50		
VXF41.40 ¹⁾	40	19	> 100		
VXF41.49 ¹⁾	50/40	19	> 50		
VXF41.50 ¹⁾	50	31	> 100		
VXF41.65	65	49		500	
VXF41.80	80	78		350	
VXF41.90	100	124	>100	250	150
VXF41.91	125	200		175	100
VXF41.92	150	300		100	70

Special versions with type suffix 4

For media and temperatures		Example:
High temperature hot water	130 180 °C	VXF41.50 4
Thermo oils		

¹⁾ With tight bypass (actuator SQX...)

2) If noise is permitted, the same values apply as for mixing

DN = Nominal diameter

 k_{vs} = Nominal flow value as per VDI 2173

 S_v = Rangeability as per VDI 2173

Max. permissible differential pressure across the control path (II-I = mixing or I-II = diverting) of the valve valid for entire stroke range

Accessories

Electric stem heating element, AC 24 V, required for media below 0 °C: ASZ6.5

 $\Delta p_{vmax.} =$

Ordering

When ordering, please indicate type reference and type suffix (where required).

Example: VXF41.50

Delivery

Both the valve and the actuator are packed and supplied separately.

The valves are supplied without counter-flanges and without flange gaskets.

Equipment combinations

Valves		Actuators 1)							
		SQX ^{2) 3)}		SKD 2)		SKB		SKC	
	H ₁₀₀	mixing	diverting	mixing	diverting	mixing	diverting	mixing	diverting
	[mm]				Δp_{max}	[kPa]			
VXF41.14									
VXF41.15		800	200 ⁴⁾	800	200 ⁴⁾				
VXF41.24									
VXF41.25	20					800	200 ⁴⁾		
VXF41.39		500	150	750	150				
VXF41.40									
VXF41.49		350	100	500	100				
VXF41.50									
VXF41.65								500	200 4)
VXF41.80								350	
VXF41.90	40							250	150
VXF41.91								175	100
VXF41.92								100	70
Data sh	eet	45	4554 4561 4564						

¹⁾ Actuators available for delivery: • AC 24 V / AC 230 V with 3-position signal

 H_{100} = 100% stroke of the valve and the actuator

 Δp_{max} = Max. permissible differential pressure across the control path (II-I = mixing or I-II = diverting) of the valve across the entire actuating range of the motorized valve

Pneumatic actuators



Pneumatic actuators are available on request from your local office.

Application is possible only if the VXF41... is used as a mixing valve.

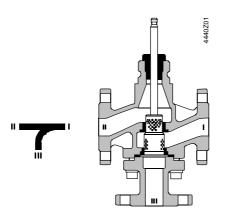
[•] AC 24 V with proportional pos. signal DC 0...10 V or DC 4...20 mA

²⁾ Usable up to max. medium temperature of 140 °C

³⁾ The Δp_{max} and Δp values are valid for the new SQX32... / SQX82... and SQX62 actuators; deliverable from January 1999

⁴⁾ If noise is permitted, the same values apply as for mixing

Mechanical design Valve cross-section



Depending on the nominal size, a guided perforated or slot plug is used that is directly connected to the valve stem.

DN15...50 with tight bypass when the SQX... actuator is used.

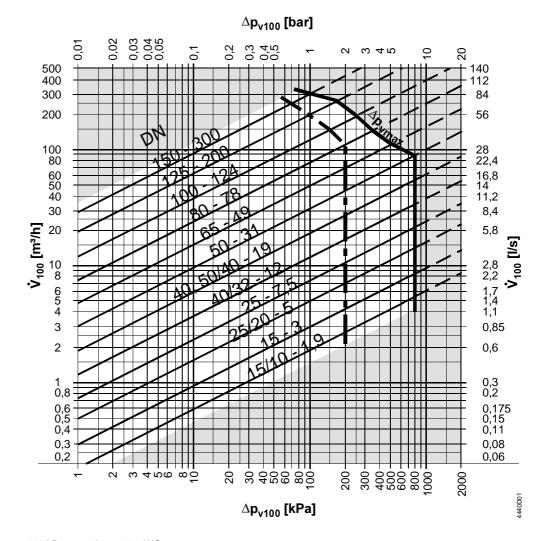
The seats are attached to the valve body with the aid of special gland material.

Disposal

The various material types used require that you disassemble the unit and sort the components prior to disposal.

Sizing

Sizing diagram



 $100 \text{ kPa} = 1 \text{ bar} \approx 10 \text{ mWG}$

 $1 \text{ m}^3/\text{h} = 0.278 \text{ kg/s water at } 20 \text{ °C}$

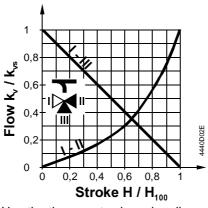
= Δp_{vmax.} = Max. permissible differential pressure across the **mixing valve's** II-I **control path** (actuator) valid for the entire stroke range

= = Δp_{vmax.} = Max. permissible differential pressure across the **diverting valve's** I-II **control path** (actuator) valid for the entire stroke range

 Δp_{v100} = Pressure difference across the fully opened valve (actuator) across the control path (II-I = mixing or I-II = diverting) at flow \dot{V}_{100}

 \dot{V}_{100} = Flow in m³/h

Valve flow characteristic



Use the three-port valve primarily as a mixing valve

Valve flow characteristic in the

through-port

0... 30 %: linear

30...100 %: $n_{gl} = 3$ as per VDI / VDE 2173

Bypass

0...100 %: linear

Mixing: Flow from port II and port III

to port I

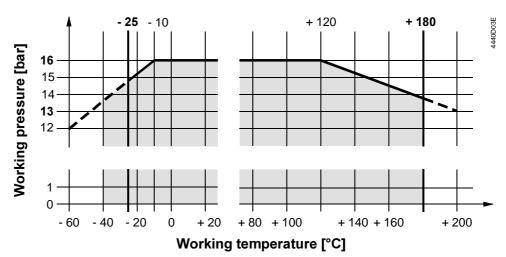
Diverting: Flow from port I

to port II and port III

Port I = constant flow Port II = variable flow

Port III = bypass (variable flow)

Working pressure and temperature



Working pressure staged as per ISO 7268 and EN 1333 at operating temperatures of $-25 \dots +180$ °C as per DIN 4747 and DIN 3158.

Note Engineering

Water quality requirements as per VDI 2035.

⚠

In open circuits, there is a risk of valve plug seizing caused by scale deposits. Thus, use only the most powerful actuators SKB... or SKC... for these applications. Additionally, periodic actuation (twice or three times per week) must be planned.

Always use a strainer upstream of the valve.

We generally recommend that you install a **strainer even with closed circuits** to increase the valve's functional safety.



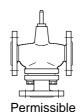
For media below 0 °C, use the electric ASZ6.5 stem heating element to prevent the valve stem from freezing in the sealing gland. For safety reasons, the stem heating element has been designed for AC 24 V / 30 W operating voltage.

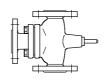
Mounting

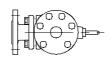
Both valve and actuator can easily be assembled at the mounting location. Neither special tools nor adjustments are required.

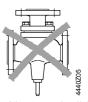
The valve is supplied with mounting instructions.

Mounting positions









Not permissible

When mounting, pay attention to the valve's flow direction symbol:

Mixing from II / III to I

Diverting from I to II / III





Commissioning

Commission the valve only if the actuator has been mounted correctly.

Through-port opens, bypass closes Stem retracts: Stem extends: Through-port closes, bypass opens

Service



For actuator service work: Turn off the pump and the operating voltage, close the shutoff valves, depressurize the pipes and allow them to cool down. Disconnect the electrical connections, where required, from the terminals. Re-commission the valve only if the actuator has been mounted correctly.

Stem sealing gland

The glands can be exchanged without removing the valve, provided the pipes are depressurized and cooled off and the stem surface is unharmed. If the stem is damaged in the gland range, replace the entire stem-plug-unit. Contact your local office or branch.

Spare parts

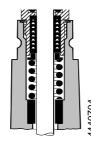
Standard version



Replacement for EPDM-O-ring sealing gland, including flat seal made from copper, for cooling water, chilled water, low temperature hot water, high temperature hot water, and brine -25 ... +130 °C

For VXF41... DN15...40 4 284 8806 0 (Stem dia. 10 mm) For VXF41... DN50 ... 150 (Stem dia. 14 mm) 4 679 5629 0

Special version



Replacement for PTFE sealing gland, including flat seal made from copper, for high temperature hot water, saturated steam, hot steam, and thermo oils 130... 180 °C

For VXF41... 4 DN15...40 (Stem dia. 10 mm) 4 284 8829 0 For VXF41... 4 DN50 ... 150 (Stem dia. 14 mm) 4 679 5630 0

Warrantv

The use of third-party actuators expressly voids any warranty claims.

The technical data Δp_{max} , Δp_s , leakage rate, noise level and life apply only when used together with the Landis & Staefa actuators as listed in "Type summary".

Technical data Function data

PN class

PN16

linear

Valve flow characteristic

Through-port

0 ... 30 %

30 ... 100 %

 $n_{ql} = 3$ as per VDI / VDE 2173

Bypass

0... 100%

Leakage rate Through-port

Bypass

DN15... 50 with SQX... actuator

DN15... 150 with actuators

SKD..., SKB... and SKC...

0.5...2% of k_{vs} value

Permissible pressure

Working pressure

1600 kPa (16 bar), ISO 7268 / EN 1333 DIN 4747 / DIN 3158 in the range of

 $0 \ ... \ 0.02 \ \%$ of k_{vs} value, VDI / VDE 2173

 $0 \dots 0.02 \ \%$ of k_{vs} value, VDI / VDE 2173

-25 ... +180 °C

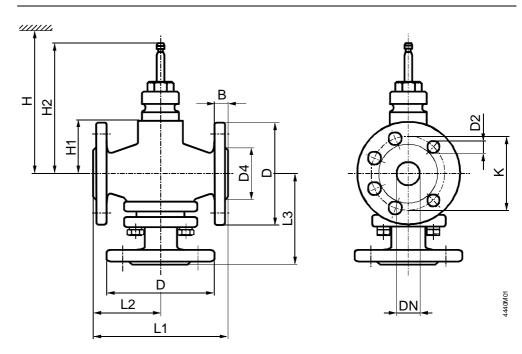
ISO 7005 Flange connections

Stroke

- DN15 ... 50 20 mm - DN65 ... 150 40 mm Valve body Seat, plug, and stem Sealing gland Standard version Special version Gland materials GG-25 as per DIN EN 1561 stainless steel

brass stainless steel EPDM-O-rings, PTFE sleeves

Dimensions



DN	В	D	D2	D4	H1	H2	K	L1	L2	L3	Weight
[mm]		dia.	dia.	dia.							[kg]
15	14	95	14 (4x)	46	64	160.5	65	130	65	114	4.9
25	16	115		65	64	160.5	85	160	80	118	6.8
40	18	150		84	57	153.5	110	200	100	140	11.7
50	20	165	19 (4x)	99	96	192.5	125	230	115	145	19
65	20	185		118	114	230.5	145	290	145	180	29
80	22	200		132	126	242.5	160	310	155	200	36
100	24	220	19 (8x)	156	146	262.5	180	350	175	225	52
125	26	250		184	163	279.5	210	400	200	255	71
150	26	285	23 (8x)	211	186	302.5	240	480	240	290	96

DN	н								
[mm]	SQX	SKD	SKB	SKC					
15	> 489	> 564	> 639						
25	> 489	> 564	> 639						
40	> 482	> 557	> 632						
50	> 521	> 596	> 671						
65				> 689					
80				> 701					
100				> 721					
125				> 738					
150				> 761					

DN = Nominal diameter

- H = Total actuator height plus minimum distance to the wall or the ceiling for mounting, connection, operation, service, etc.
- H1 = Dimension from the pipe centre to install the actuator (upper edge)
- H2 = Valve in the "Closed" position means that the stem is fully extended

Dimensions in mm

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Replaces CE1N4452E